



**ASKAR**  
PROFİL



**POLİPROFİL**  
PLASTİK & KAÜÇÜK PROFİL  
OTO. SAN. VE TİC. LTD. ŞTİ.

We produce extrusion profiles from TPE, PVC and rubber raw materials in the main category of plastic and rubber.

We provide sealing element solutions for the automotive industry, construction industry, household appliances, agricultural machinery, energy, tractor cab manufacturers, commercial vehicle cooling systems and industrial applications.

Our goal is always to achieve better results by improving our products and services and adding value through a fast, dynamic and flexible service approach.

### Production Program

- PVC/TPE edge protection profiles with Pom carrier
- PVC edge protection profiles with metal supports
- PVC edge protection sealing profiles with glued EPDM foam rubber profile
- EPDM edge protection sealing profiles
- TPE/PVC plastic profiles
- Assemblies / foam rubber ring / injection molding

AŞKAR PROFİL Kauçuk Sanayi ve Ticaret LTD. ŞTİ.

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## OUR CERTIFICATES

## Certificates stating that we meet international standards



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## OUR PRODUCT MATERIALS

We use 3 different materials inside our products and 2 different materials outside of our products.

### Thermoplastic Elastomers ( TPE )

#### Elastic like rubber, yet not rubber!

Elastic supple and flexible these are the properties typical for rubber, a material known by everybody and part of everyday life in many forms.

Rubber is made from caoutchouc, a natural or synthetic product. Caoutchouc is a viscous plastic material, which is transformed into elastic rubber only by adding polymerizing substances such as sulphur or peroxide and subsequent heating. During this “vulcanization” the thread-like caoutchouc molecules polymerize due to the build-up of chemical bonds between each other. This polymerization is the reason for the product’s elasticity. The vulcanization can only be reversed by thermal destruction.

The **Thermoplastic Elastomers (TPEs)** show a completely different behaviour. As their name conveys, these materials turn plastic during heating, when cooling, however, they revert to elastic behaviour again. In contrast to the **chemical polymerization** of rubber, in this case a **physical polymerization** occurs.

Considering their structure and behaviour, TPEs range between thermoplastics and elastomers. They can be processed as easily as thermoplastics and have the most important properties of rubber. Above all, TPEs are not a risk to the environment. In contrast to rubber they can simply be recycled and re-processed.

In the mean time, there exists a plurality of TPE qualities for the most various applications such as the food handling industry which must comply with FDA quality standards.

### PVC

**PVC (polyvinyl-chloride)** is the most important among all polymers.

The advantages of **PVC** are its stability as a material and its extremely good resistance against the weather. It does not corrode, is hardly flammable and does not de-polymerize. Yet, the formation of dioxines during combustion is an extreme disadvantage.

Nowadays, PVC is mostly used in construction, medicine (in instruments, not drugs) and packing. There is a difference made between hard PVC, used in pipes, profiles for windows and borders (ratio of PVC: 77-89%) and soft PVC, which is used in insulation, tubes, floors, and edge protection profiles (ratio of PVC: 44-61%).

Inside of our products we have 3 different materials we can use. Two of them (steel and wire carrier) is known by our customers because everyone is using them but the last one is exclusive and unknown: **POM**

## POM

It offers a superior blend of strength, hardness, lubricity and dimensional stability. POM is a semi-crystalline thermoplastic and is characterized by a low coefficient of friction and good wear properties that are not affected by wet environments. **POM** offers good resistance to a wide range of chemicals, including many solvents. Acetal provides high strength and hardness combined with easy process ability. It also attracts attention with its high mechanical strength, heat resistance and good antifriction properties. These properties, along with its inherent ease of processing, have made **POM** the most widely used engineering-grade thermoplastic.

As a result of various R&D studies, due to these features and lack of electrical conductivity, we added them to our product pool as an option for our customers instead of steel and wire carrier used in our **PVC-TPE** sealing products.

## STEEL CARRIER OR WIRE CARRIER OR POM CARRIER ?

By using either **steel**, **wire** or **pom carrier** the edge protection sections will cling well, without the use of splicing tape. However, the use of a **steel carrier** will have a higher clamping effect than a **wire carrier** or **pom carrier**.

The disadvantage of a profile with an unbroken **steel carrier** is a restricted bending radius over the lateral blade. This can be solved by breaking the connecting bridges. However, a slightly uneven strand may develop if this is done. In most technical applications the appearance will be irrelevant.

The choice of either steel, a wire or POM carrier largely depends on the application situation, and the desired appearance.



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## OUR TOLERANCE RANGES

We use our tolerance ranges according to DIN standards.

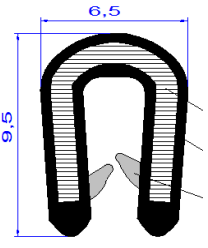
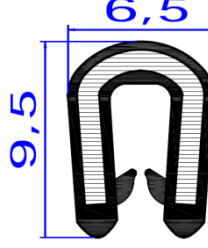
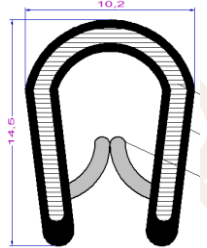
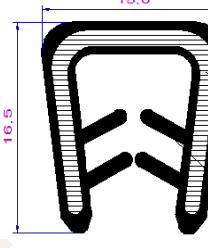
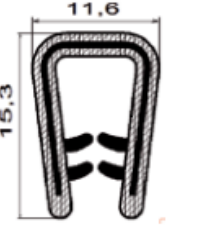
| <b>Our Tolerance Ranges</b>                                      |               |
|------------------------------------------------------------------|---------------|
| PVC/TPE - Profiles (cross sections) based on DIN 16941 3A and 3B |               |
| <b>Nominal range in mm</b>                                       | <b>+/- mm</b> |
| <b>Up to 3</b>                                                   | <b>0,4 mm</b> |
| <b>&gt; 3 to 6</b>                                               | <b>0,6 mm</b> |
| <b>&gt; 6 to 10</b>                                              | <b>0,7 mm</b> |
| <b>&gt; 10 to 18</b>                                             | <b>0,8 mm</b> |
| <b>&gt; 18 to 30</b>                                             | <b>1,0 mm</b> |
| <b>&gt; 30 to 50</b>                                             | <b>1,2 mm</b> |
| <b>&gt; 50 to 80</b>                                             | <b>1,5 mm</b> |
| <b>&gt; 80 to 120</b>                                            | <b>1,9 mm</b> |
| <b>&gt; 120 to 180</b>                                           | <b>2,3 mm</b> |
| <b>&gt; 180 to 250</b>                                           | <b>2,8 mm</b> |
| <b>&gt; 250 to 320</b>                                           | <b>3,5 mm</b> |
| <b>&gt; 320</b>                                                  | <b>1,4 %</b>  |

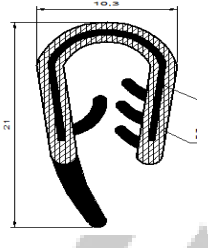
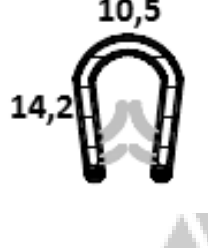
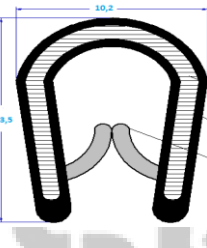
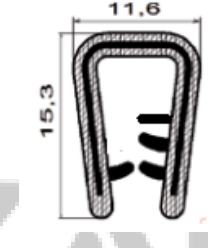
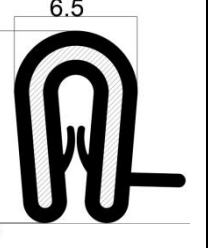
## PVC / TPE – Edge Protection Profiles

POM plastic. Doesn't rust. 100% Guarantee. Also possible with colors

No metals are used, so our products are 100% rustproof!

Also electrically safe!

|                                                                                    |                                                                                    |                                                                                    |                                                                                     |                                                                                      |
|------------------------------------------------------------------------------------|------------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|
|  |  |  |  |  |
| 61-1000                                                                            | 61-1001                                                                            | 61-1002                                                                            | 61-1003                                                                             | 61-1004                                                                              |
| POM - TPE/PVC                                                                      | POM - TPE/PVC                                                                      | POM - TPE/PVC                                                                      | POM - TPE/PVC                                                                       | POM - TPE/PVC                                                                        |
| 0.5 - 1.5 MM                                                                       | 0.8 - 2 MM                                                                         | 1 - 4 MM                                                                           | 5 - 8 MM                                                                            | 2.5 - 5 MM                                                                           |

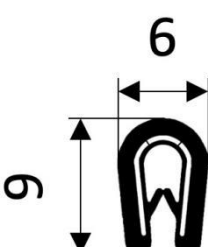
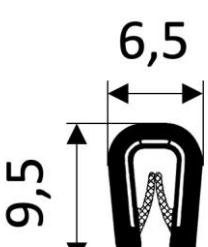
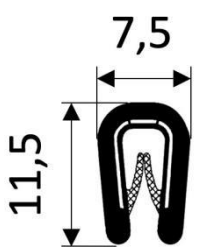
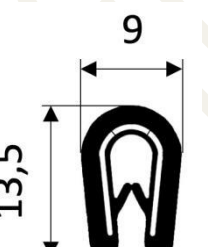
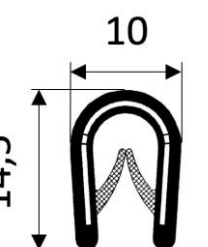
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|  |  |  |  |  |
| 61-1005                                                                             | 61-1006                                                                             | 61-1007                                                                             | 61-1008                                                                              | 61-1009                                                                               |
| POM - TPE/PVC                                                                       | POM - TPE/PVC                                                                       | POM - TPE/PVC                                                                       | POM - TPE/PVC                                                                        | POM - TPE/PVC                                                                         |
| 1.5 - 4 MM                                                                          | 1.5 - 4 MM                                                                          | 1.5 - 4 MM                                                                          | 2.5 - 5 MM                                                                           | 0.8 - 2 MM                                                                            |

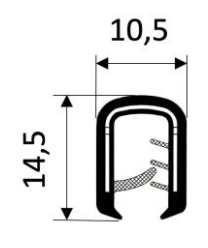
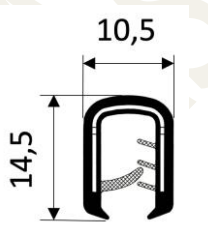
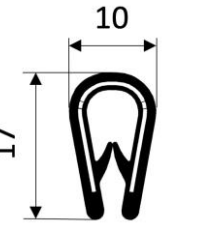
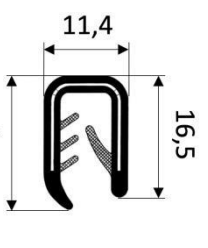
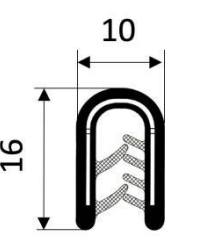
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## PVC / TPE – Edge Protection Profiles / Also Possible with Color

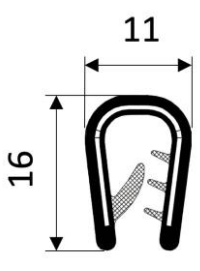
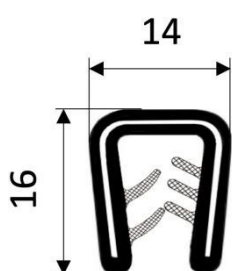
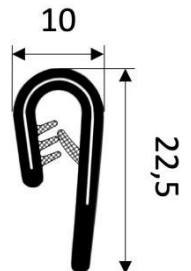


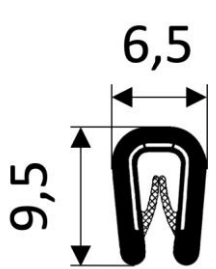
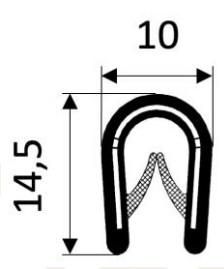
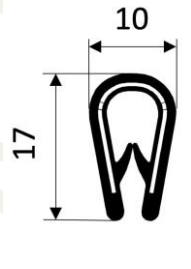
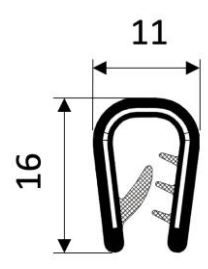
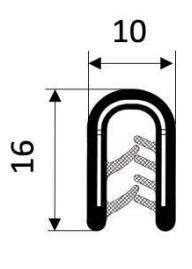
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|  |  |  |  |  |
| 61-100                                                                             | 61-105                                                                             | 61-107                                                                             | 61-109                                                                              | 61-110                                                                               |
| PVC – Steel Carrier                                                                | PVC – Steel Carrier                                                                | PVC – Steel Carrier                                                                | PVC – Steel Carrier                                                                 | PVC – Steel Carrier                                                                  |
| 0.5 - 2 MM                                                                         | 0.5 - 2 MM                                                                         | 1 - 2 MM                                                                           | 1 - 3,5 MM                                                                          | 1 - 4 MM                                                                             |

|                                                                                     |                                                                                     |                                                                                     |                                                                                      |                                                                                       |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
|  |  |  |  |  |
| 61-115                                                                              | 61-120                                                                              | 61-125                                                                              | 61-130                                                                               | 61-135                                                                                |
| PVC – Steel Carrier                                                                 | PVC – Steel Carrier                                                                 | PVC – Steel Carrier                                                                 | PVC – Steel Carrier                                                                  | PVC – Steel Carrier                                                                   |
| 2 - 5 MM                                                                            | 1 - 4 MM                                                                            | 1 - 4 MM                                                                            | 2 - 4 MM<br>4 - 6 MM                                                                 | 2 - 4 MM<br>4 - 6 MM                                                                  |

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|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|--|--|
|  |  |  |  |  |
| 61-140                                                                            | 61-145                                                                            | 61-150                                                                            |  |  |
| PVC – Steel Carrier                                                               | PVC – Steel Carrier                                                               | PVC – Steel Carrier                                                               |  |  |
| 2 - 4 MM                                                                          | 5 - 8 MM                                                                          | 1 - 4 MM                                                                          |  |  |
| 4 - 6 MM                                                                          | 8 - 10 MM                                                                         |                                                                                   |  |  |

|                                                                                     |                                                                                     |                                                                                     |                                                                                      |                                                                                       |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
|  |  |  |  |  |
| 61-200                                                                              | 61-201                                                                              | 61-202                                                                              | 61-203                                                                               | 61-204                                                                                |
| PVC - TPE                                                                           | PVC - TPE                                                                           | PVC - TPE                                                                           | PVC - TPE                                                                            | PVC - TPE                                                                             |
| Wire Carrier                                                                        | Wire Carrier                                                                        | Wire Carrier                                                                        | Wire Carrier                                                                         | Wire Carrier                                                                          |
| 0.8-2 MM                                                                            | 1 - 4 MM                                                                            | 1 - 4 MM                                                                            | 2 - 4 MM                                                                             | 2 - 4 MM                                                                              |
|                                                                                     |                                                                                     |                                                                                     | 4-6 MM                                                                               | 4 - 6 MM                                                                              |

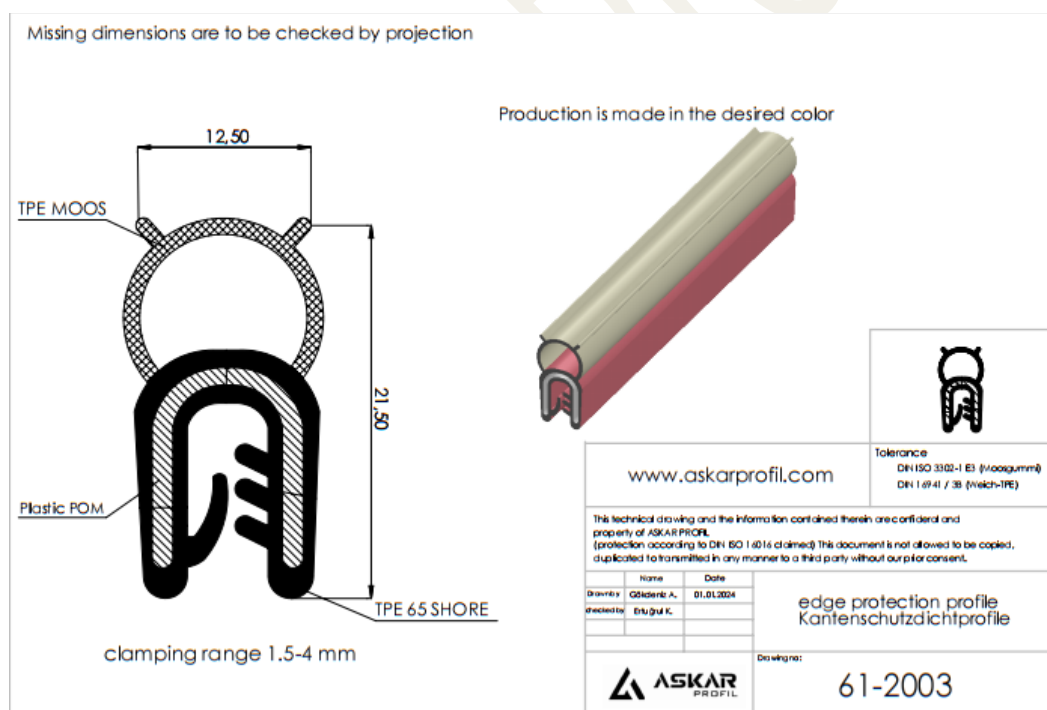
### TPE – Edge Protection Sealing Profiles

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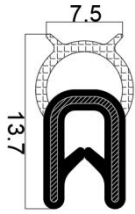
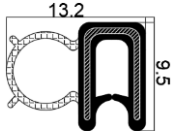
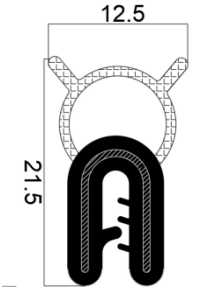
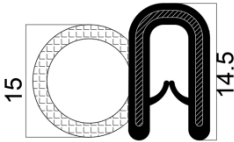
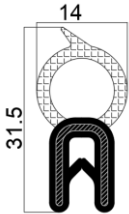
## POM Plastic Does Not Rust 100% Guarantee / Also Possible With Color

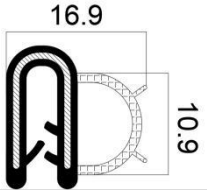
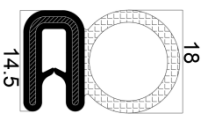
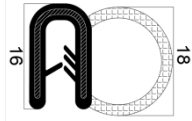
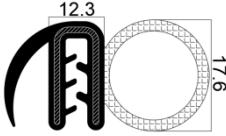
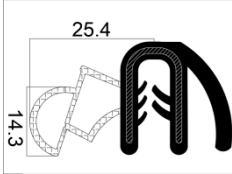
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|----------|----------|----------|------------|------------|
|          |          |          |            |            |
| 61-2000  | 61-2001  | 61-2002  | 61-2003    | 61-2004    |
| TPE-Pom  | TPE-Pom  | TPE-Pom  | TPE-Pom    | TPE-Pom    |
| 1 - 2 MM | 1 - 2 MM | 1 - 2 MM | 1,5 - 4 MM | 1,5 - 4 MM |



## TPE – Edge Protection Sealing Profiles

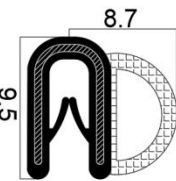
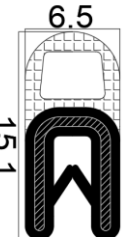
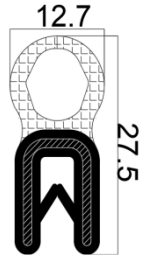
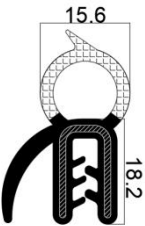
### Sealing Grommets Made of TPE Foam Rubber

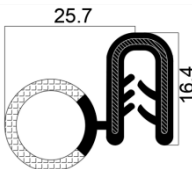
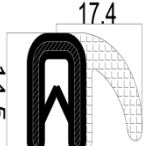
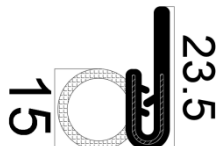
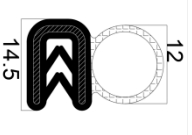
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| 61-3000                                                                           | 61-3001                                                                           | 61-3002                                                                           | 61-3003                                                                            | 61-3004                                                                             |
| TPE- Wire Carrier                                                                 | TPE- Wire Carrier                                                                 | TPE- Wire Carrier                                                                 | TPE- Wire Carrier                                                                  | TPE- Wire Carrier                                                                   |
| 1 - 2 MM                                                                          | 1 - 2 MM                                                                          | 1 - 3 MM                                                                          | 1 - 4 MM                                                                           | 1 - 4 MM                                                                            |

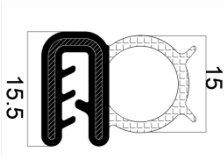
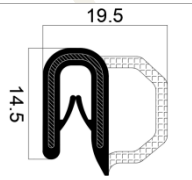
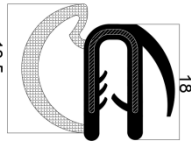
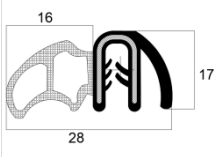
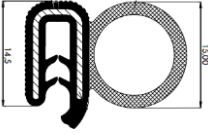
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|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
|  |  |  |  |  |
| 61-3005                                                                             | 61-3006                                                                             | 61-3007                                                                             | 61-3008                                                                              | 61-3009                                                                               |
| TPE- Wire Carrier                                                                   | TPE- Wire Carrier                                                                   | TPE- Wire Carrier                                                                   | TPE- Wire Carrier                                                                    | TPE- Wire Carrier                                                                     |
| 1 - 3 MM                                                                            | 1 - 4 MM                                                                            | 1 - 4 MM                                                                            | 3 - 8 MM                                                                             | 3 - 5 MM                                                                              |

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|                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     |
|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  |  |  |  |  |
| 61-3010                                                                           | 61-3011                                                                           | 61-3012                                                                           | 61-3013                                                                             | 61-3014                                                                             |
| TPE- Wire Carrier                                                                 | TPE- Wire Carrier                                                                 | TPE- Wire Carrier                                                                 | TPE- Wire Carrier                                                                   | TPE- Wire Carrier                                                                   |
| 1 - 4 MM                                                                          | 1 - 2 MM                                                                          | 1 - 4 MM                                                                          | 1 - 4 MM                                                                            | 3 - 5 MM                                                                            |

|                                                                                    |                                                                                    |                                                                                    |                                                                                     |                                                                                      |
|------------------------------------------------------------------------------------|------------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|
|  |  |  |  |  |
| 61-3015                                                                            | 61-3016                                                                            | 61-3017                                                                            | 61-3018                                                                             | 61-3019                                                                              |
| TPE- Wire Carrier                                                                  | TPE- Wire Carrier                                                                  | TPE- Wire Carrier                                                                  | TPE- Wire Carrier                                                                   | TPE- Wire Carrier                                                                    |
| 2 - 5 MM                                                                           | 1 - 4 MM                                                                           | 1 - 3 MM                                                                           | 1 - 3 MM                                                                            | 3 - 5 MM                                                                             |

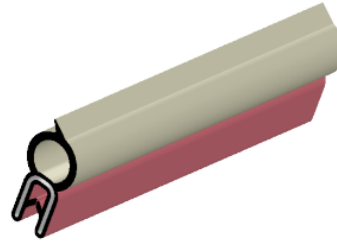
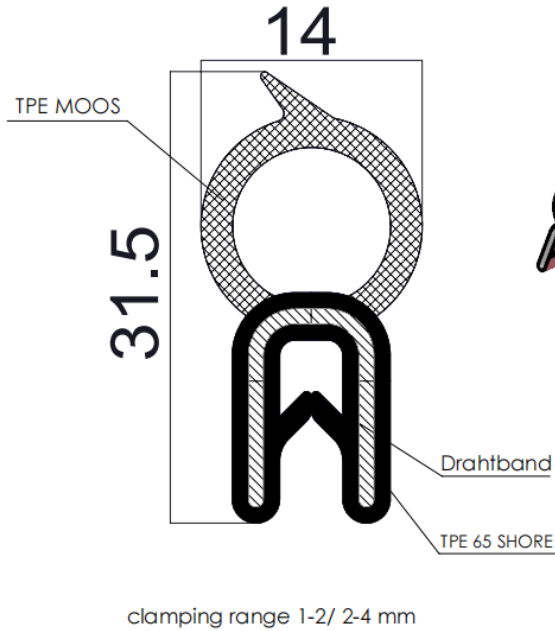
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|  |  |  |  |  |
| 61-3020                                                                             | 61-3021                                                                             | 61-3022                                                                             | 61-3023                                                                              | 61-3024                                                                               |
| TPE- Wire Carrier                                                                   | TPE- Wire Carrier                                                                   | TPE- Wire Carrier                                                                   | TPE- Wire Carrier                                                                    | TPE- Wire Carrier                                                                     |
| 1 - 4 MM                                                                            | 1 - 4 MM                                                                            | 1 - 4 MM                                                                            | 2 - 4 MM                                                                             | 2.5 - 5 MM                                                                            |

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Missing dimensions are to be checked by projection

Production is made in the desired color



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Tolerance  
DIN ISO 3302-1 E3 (Moosgummi)  
DIN 16941 / 3B (Weich-TPE)

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|             |             |
|-------------|-------------|
| Name        | Date        |
| Gökdeniz A. | 01.01.2024  |
| checked by  | Ertuğrul K. |

edge protection profile  
Kantenschutzdichtprofile



Drawing no:

61-3004

|                   |                   |                   |                   |                   |
|-------------------|-------------------|-------------------|-------------------|-------------------|
|                   |                   |                   |                   |                   |
| 61-3025           | 61-3026           | 61-3027           | 61-3028           | 61-3029           |
| TPE- Wire Carrier | TPE- Wire Carrier | TPE- Wire Carrier | TPE- Wire Carrier | TPE- Wire Carrier |
| 0.5 - 1.5 MM      | 1.5 - 3.5 MM      | 1-3 mm            | 1-3 mm            | 1 - 3 mm          |

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## PVC Edge Protection Sealing Profiles

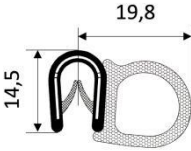
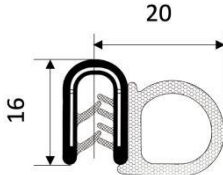
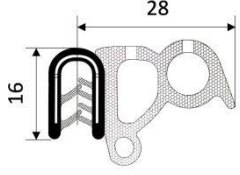
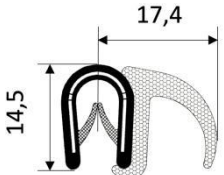
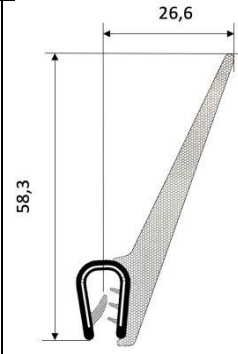
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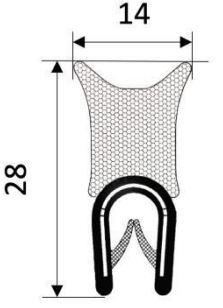
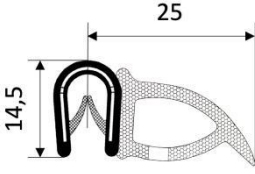
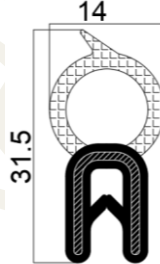
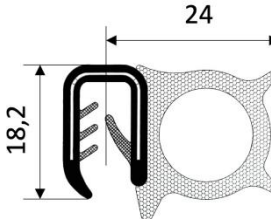
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|---------------|---------------|---------------|---------------|---------------|
|               |               |               |               |               |
| 61-5001       | 61-5002       | 61-5003       | 61-5004       | 61-5005       |
| EPDM – PVC    | EPDM – PVC    | EPDM – PVC    | EPDM – PVC    | EPDM – PVC    |
| Steel Carrier | Steel Carrier | Steel Carrier | Steel Carrier | Steel Carrier |
| 1 - 2 MM      | 1 - 2 MM      | 3 - 6 MM      | 1 - 4 MM      | 1 - 4 MM      |

|                      |               |               |               |               |
|----------------------|---------------|---------------|---------------|---------------|
|                      |               |               |               |               |
| 61-5006              | 61-5007       | 61-5008       | 61-5009       | 61-5010       |
| EPDM – PVC           | EPDM – PVC    | EPDM – PVC    | EPDM – PVC    | EPDM – PVC    |
| Steel Carrier        | Steel Carrier | Steel Carrier | Steel Carrier | Steel Carrier |
| 1-2,5 / 2-4 / 4-6 MM | 1 - 4 MM      | 1 - 4 MM      | 2 - 4,5 MM    | 2 - 4,5 MM    |

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|                                                                                   |                                                                                   |                                                                                   |                                                                                    |                                                                                     |
|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  |  |  |  |  |
| 61-5011                                                                           | 61-5012                                                                           | 61-5013                                                                           | 61-5014                                                                            | 61-5015                                                                             |
| EPDM – PVC<br>Steel Carrier                                                       | EPDM – PVC<br>Steel Carrier                                                       | EPDM – PVC<br>Steel Carrier                                                       | EPDM – PVC<br>Steel Carrier                                                        | EPDM – PVC<br>Steel Carrier                                                         |
| 1 - 4 MM                                                                          | 2 - 5 MM                                                                          | 2 - 4,5 MM                                                                        | 1 - 4 MM                                                                           | 1 - 4 MM                                                                            |

|                                                                                     |                                                                                     |                                                                                     |                             |                                                                                       |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-----------------------------|---------------------------------------------------------------------------------------|
|  |  |  |                             |  |
| 61-5016                                                                             | 61-5017                                                                             | 61-5018                                                                             | 61-5019                     | 61-5020                                                                               |
| EPDM – PVC<br>Steel Carrier                                                         | EPDM – PVC<br>Steel Carrier                                                         | EPDM – PVC<br>Steel Carrier                                                         | EPDM – PVC<br>Steel Carrier | EPDM – PVC<br>Steel Carrier                                                           |
| 1 - 4 MM                                                                            | 2 - 5 MM                                                                            | 1 - 4 MM                                                                            | 7 - 10 MM                   | 2,5 - 5 MM                                                                            |

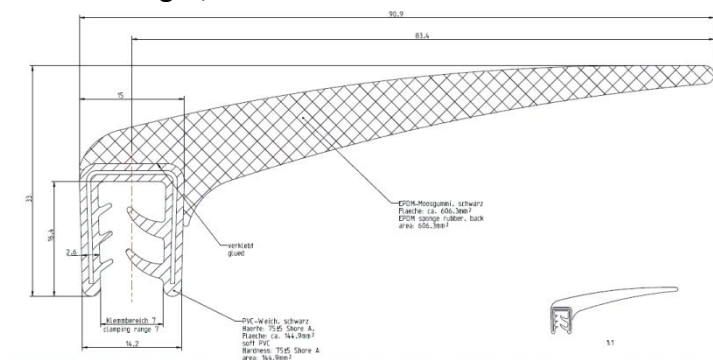


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Clamping range: 7,0 - 10,0 mm  
Color: Black  
Bundle length/sales unit: 25m



Technical drawing of the clamping device showing dimensions and materials:

- EPDM MOOS (Elastomer material)
- 10,00 (Width of the upper part)
- 6,00 (Height of the upper part)
- 21,00 (Total height of the device)
- PVC 78 SHORE A (Material of the lower part)
- Wire Carrier (Material of the lower part)
- clamping range 1-4 mm



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Tolerance  
DIN ISO 3302-1 E3 (Moosgummi)  
DIN 16941 / 3B (Weich-TPE)

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|            |             |            |
|------------|-------------|------------|
|            | Name        | Date       |
| Drawn by   | Gökdeniz A. | 01.01.2024 |
| checked by | Ertuğrul K. |            |

edge protection profile  
Kantenschutzdichtprofile

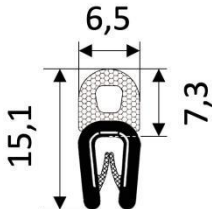
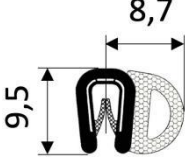
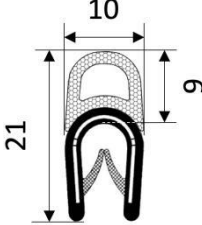
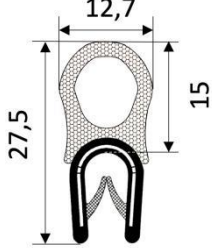
Drawing no:

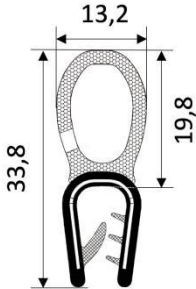
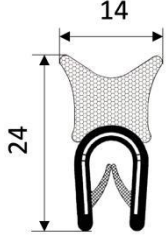
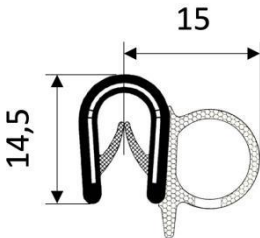
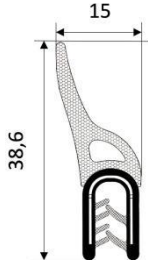
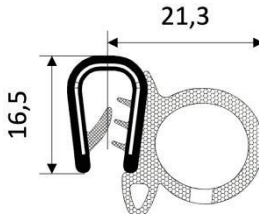


61-5004

## PVC Edge Protection Sealing Profiles

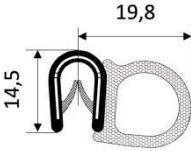
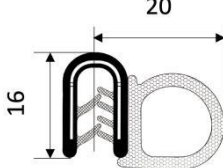
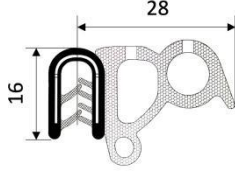
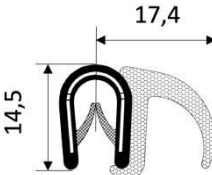
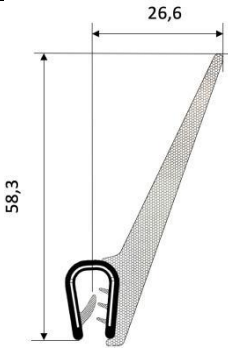
### Sealing Grommets Made of EPDM Foam Rubber with

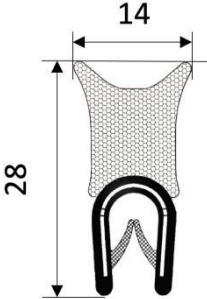
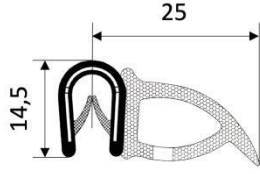
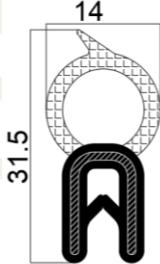
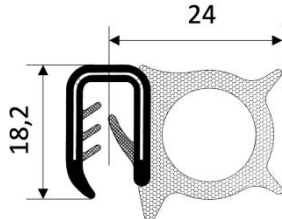
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|  |  |  |  |  |
| 61-6001                                                                           | 61-6002                                                                           | 61-6003                                                                           | 61-6004                                                                            | 61-6005                                                                             |
| EPDM – TPE                                                                        | EPDM – TPE                                                                        | EPDM – TPE                                                                        | EPDM – TPE                                                                         | EPDM – TPE                                                                          |
| Wire Carrier                                                                      | Wire Carrier                                                                      | Wire Carrier                                                                      | Wire Carrier                                                                       | Wire Carrier                                                                        |
| 1 - 2 MM                                                                          | 1 - 2 MM                                                                          | 3 - 6 MM                                                                          | 1 - 4 MM                                                                           | 1 - 4 MM                                                                            |

|                                                                                     |                                                                                     |                                                                                     |                                                                                      |                                                                                       |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
|  |  |  |  |  |
| 61-6006                                                                             | 61-6007                                                                             | 61-6008                                                                             | 61-6009                                                                              | 61-6010                                                                               |
| EPDM – TPE                                                                          | EPDM – TPE                                                                          | EPDM – TPE                                                                          | EPDM – TPE                                                                           | EPDM – TPE                                                                            |
| Wire Carrier                                                                        | Wire Carrier                                                                        | Wire Carrier                                                                        | Wire Carrier                                                                         | Wire Carrier                                                                          |
| 1-2,5 / 2-4 / 4-6 MM                                                                | 1 - 4 MM                                                                            | 1 - 4 MM                                                                            | 2 - 4,5 MM                                                                           | 2 - 4,5 MM                                                                            |

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|                                                                                   |                                                                                   |                                                                                   |                                                                                    |                                                                                     |
|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  |  |  |  |  |
| 61-6011                                                                           | 61-6012                                                                           | 61-6013                                                                           | 61-6014                                                                            | 61-6015                                                                             |
| EPDM – TPE                                                                        | EPDM – TPE                                                                        | EPDM – TPE                                                                        | EPDM – TPE                                                                         | EPDM – TPE                                                                          |
| Wire Carrier                                                                      | Wire Carrier                                                                      | Wire Carrier                                                                      | Wire Carrier                                                                       | Wire Carrier                                                                        |
| 1 - 4 MM                                                                          | 2 - 5 MM                                                                          | 2 - 4,5 MM                                                                        | 1 - 4 MM                                                                           | 1 - 4 MM                                                                            |

|                                                                                     |                                                                                     |                                                                                     |                                                                                       |  |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|--|
|  |  |  |  |  |
| 61-6016                                                                             | 61-6017                                                                             | 61-6018                                                                             | 61-5019                                                                               |  |
| EPDM – TPE                                                                          | EPDM – TPE                                                                          | EPDM – TPE                                                                          | EPDM – TPE                                                                            |  |
| Wire Carrier                                                                        | Wire Carrier                                                                        | Wire Carrier                                                                        | Wire Carrier                                                                          |  |
| 1 - 4 MM                                                                            | 2 - 5 MM                                                                            | 1 - 4 MM                                                                            | 2,5 – 5 mm                                                                            |  |



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## Edge Protection Sealing Profiles Made of EPDM

|         |         |         |         |         |
|---------|---------|---------|---------|---------|
|         |         |         |         |         |
| 61-7102 | 61-7105 | 61-7106 | 61-7107 | 61-7108 |

|         |         |         |         |         |
|---------|---------|---------|---------|---------|
|         |         |         |         |         |
| 61-7109 | 61-7115 | 61-7117 | 61-7118 | 61-7123 |

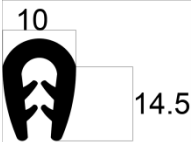
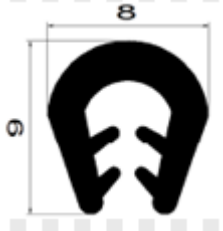
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|---------|-----------|-----------|---------|---------|
|         |           |           |         |         |
| 61-7125 | 61-7128-2 | 61-7128-2 | 61-7130 | 61-7136 |

|         |         |  |  |  |
|---------|---------|--|--|--|
|         |         |  |  |  |
| 61-7137 | 61-7151 |  |  |  |

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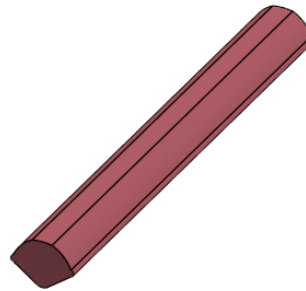
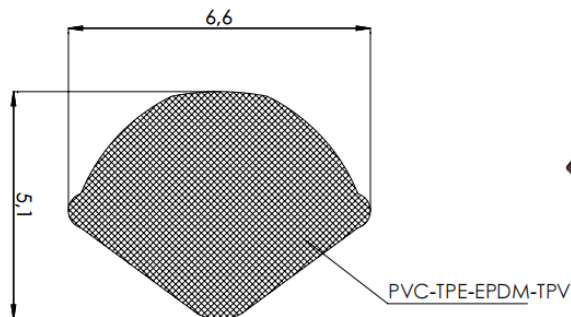
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## EPDM / TPE / TPV / PVC - PROFILE

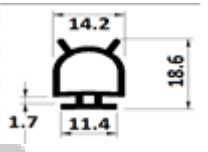
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|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  |  |  |  |  |
| 61-4001                                                                           | 61-4002                                                                           | 61-4003                                                                           | 61-4004                                                                            | 61-4005                                                                             |

Missing dimensions are to be checked by projection

Production is made in the desired color

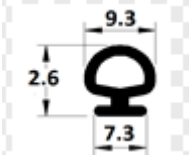
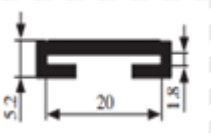
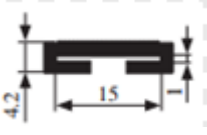
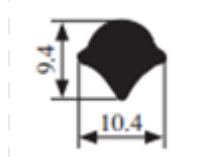


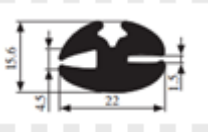
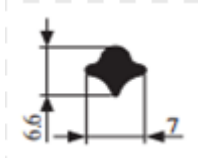
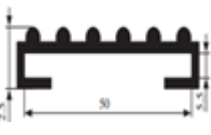
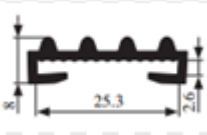
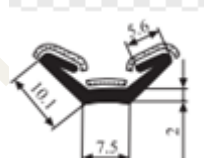
|                                                                                                                                                                                                                                                                                               |                    |                                                                          |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------|--------------------------------------------------------------------------|
| <a href="http://www.askarprofil.com">www.askarprofil.com</a>                                                                                                                                                                                                                                  |                    | Tolerance<br>DIN ISO 3302-1 E3 (Moosgummi)<br>DIN 16941 / 38 (Weich-TPE) |
| This technical drawing and the information contained therein are confidential and property of ASKAR PROFIL.<br>(protection according to DIN ISO 16016 claimed) This document is not allowed to be copied, duplicated or transmitted in any manner to a third party without our prior consent. |                    |                                                                          |
| Drawn by<br>Gökdeniz A.                                                                                                                                                                                                                                                                       | Date<br>01.01.2024 | edge protection profile<br>Kantenschutzdichtprofile                      |
| checked by<br>Ertuğrul K.                                                                                                                                                                                                                                                                     |                    |                                                                          |
| ASKAR PROFIL                                                                                                                                                                                                                                                                                  |                    | Drawing no:<br><b>61-4017</b>                                            |

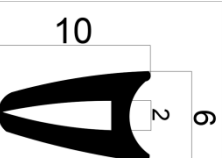
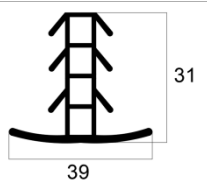
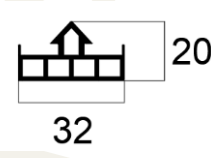
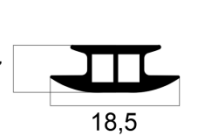
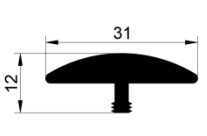
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| 61-4006                                                                             | 61-4007                                                                             | 61-4008                                                                             | 61-4009                                                                              | 61-4010                                                                               |

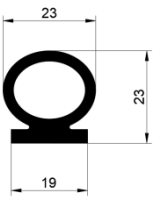
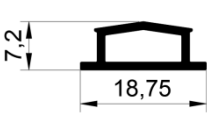
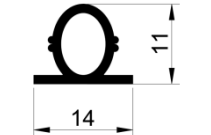
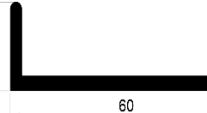
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|                                                                                   |                                                                                   |                                                                                   |                                                                                    |                                                                                     |
|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  |  |  |  |  |
| 61-4011                                                                           | 61-4012                                                                           | 61-4013                                                                           | 61-4014                                                                            | 61-4015                                                                             |

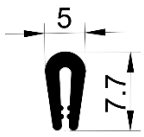
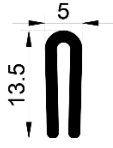
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| 61-4016                                                                           | 61-4017                                                                           | 61-4018                                                                           | 61-4019                                                                            | 61-4020                                                                             |

|                                                                                     |                                                                                     |                                                                                     |                                                                                      |                                                                                       |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
|  |  |  |  |  |
| 61-4021                                                                             | 61-4022                                                                             | 61-4023                                                                             | 61-4024                                                                              | 61-4025                                                                               |

|                                                                                     |                                                                                     |                                                                                     |                                                                                      |         |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|---------|
|  |  |  |  |         |
| 61-4026                                                                             | 61-4027                                                                             | 61-4028                                                                             | 61-4029                                                                              | 61-4030 |

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| 61-4031                                                                           | 61-4032                                                                           | 61-4033 | 61-4034 | 61-4035 |

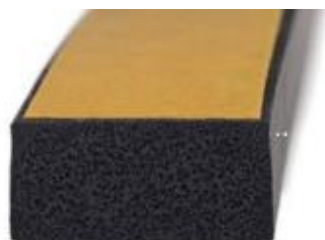
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EPDM / TPE /TPV / PVC

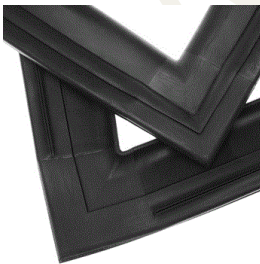
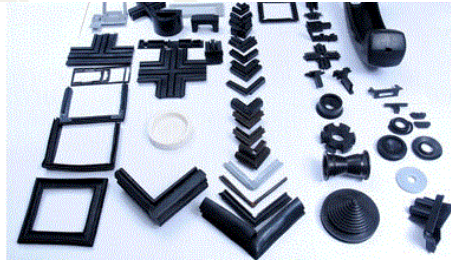
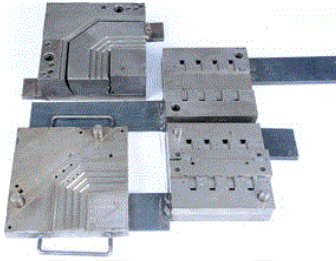
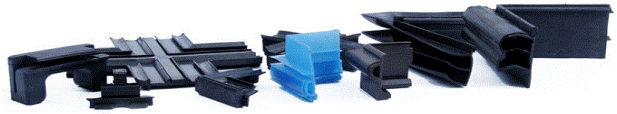
EPDM / TPE /TPV / PVC

|          |          |         |         |
|----------|----------|---------|---------|
| Ø 2 mm   | Ø 8.5 mm | Ø 20 mm | Ø 33 mm |
| Ø 2.5 mm | Ø 9 mm   | Ø 21 mm | Ø 34 mm |
| Ø 3 mm   | Ø 9.5 mm | Ø 22 mm | Ø 35 mm |
| Ø 3.5 mm | Ø 10 mm  | Ø 23 mm | Ø 36 mm |
| Ø 4 mm   | Ø 11 mm  | Ø 24 mm | Ø 37 mm |
| Ø 4.5 mm | Ø 12 mm  | Ø 25 mm | Ø 38 mm |
| Ø 5 mm   | Ø 13 mm  | Ø 26 mm | Ø 39 mm |
| Ø 5.5 mm | Ø 14 mm  | Ø 27 mm | Ø 44 mm |
| Ø 6 mm   | Ø 15 mm  | Ø 28 mm |         |
| Ø 6.5 mm | Ø 16 mm  | Ø 29 mm |         |
| Ø 7 mm   | Ø 17 mm  | Ø 30 mm |         |
| Ø 7.5 mm | Ø 18 mm  | Ø 31 mm |         |
| Ø 8 mm   | Ø 19 mm  | Ø 32 mm |         |



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# Injection Molds



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